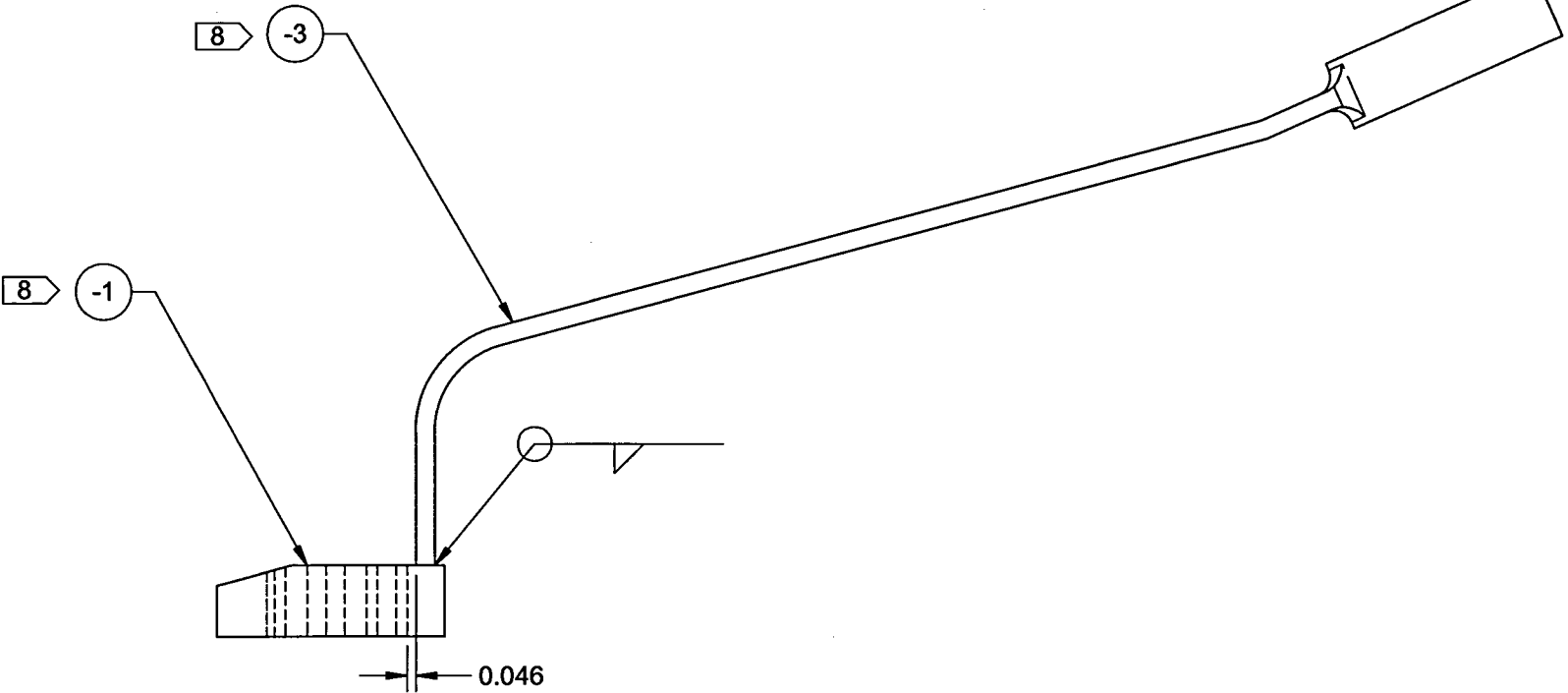
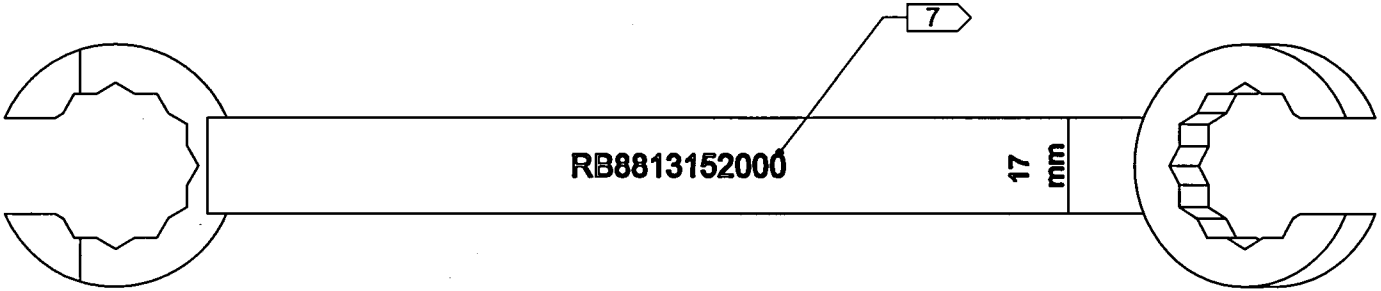
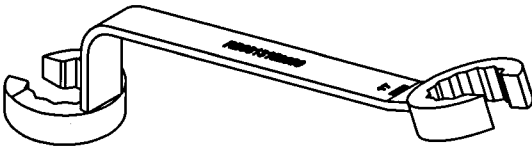


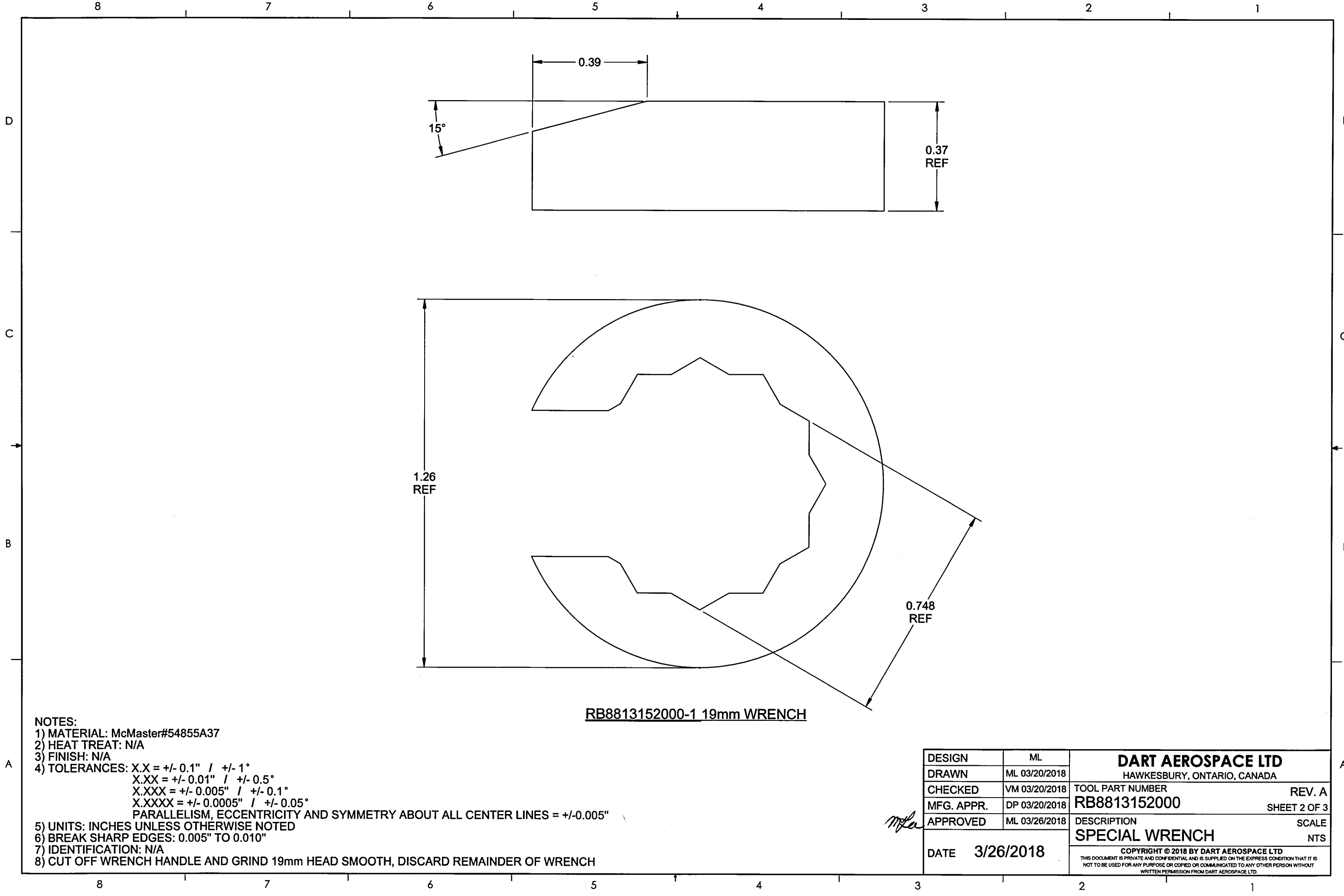
ITEM #	QTY	PART #	PART TITLE
-1	1	RB8813152000-1	19mm WRENCH
-3	1	RB8813152000-3	17mm WRENCH



**RB8813152000 SPECIAL WRENCH**

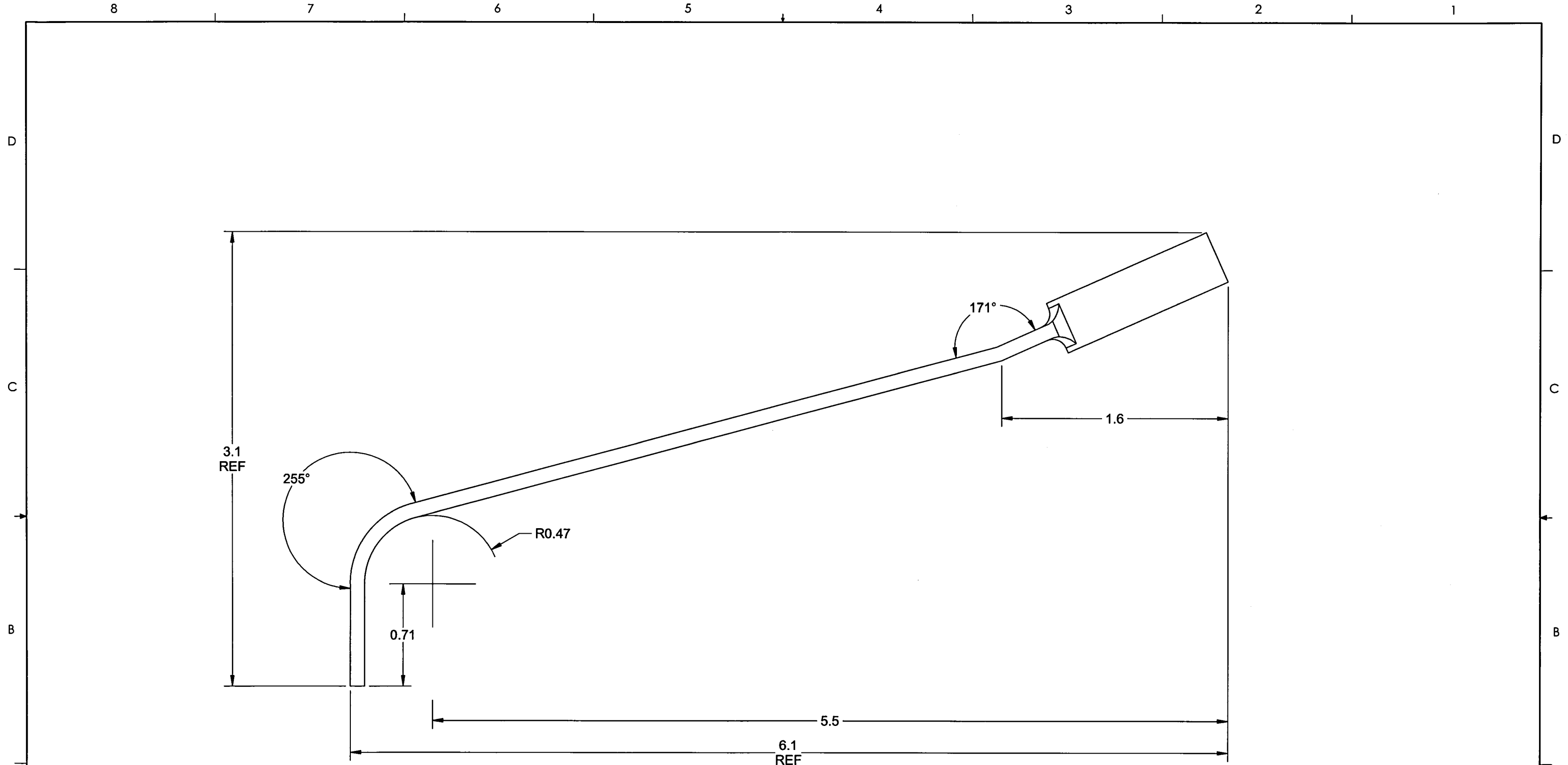
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: NOT APPLICABLE / NOT REQUIRED
  - 3) FINISH: ZINC PLATE (YELLOW) PER ASTM B633 TYPE 1 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN
  - 8) CHROME MUST BE REMOVED ON ITEM -1 AND -3 PRIOR TO WELDING

A	NEW ISSUE	18-701	ML
REV.	DESCRIPTION	ECN #	BY
DESIGN	ML	DART AEROSPACE LTD	
DRAWN	ML 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/20/2018	RB8813152000	SHEET 1 OF 3
APPROVED	ML 03/26/2018	TITLE	SCALE
DATE 3/26/2018		SPECIAL WRENCH	NTS
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NOTES:  
1) MATERIAL: McMaster#54855A37  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A  
8) CUT OFF WRENCH HANDLE AND GRIND 19mm HEAD SMOOTH, DISCARD REMAINDER OF WRENCH

DESIGN	ML	<b>DART AEROSPACE LTD</b>	
DRAWN	ML 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART NUMBER	REV. A
MFG. APPR.	DP 03/20/2018	<b>RB8813152000</b>	SHEET 2 OF 3
APPROVED	ML 03/26/2018	DESCRIPTION	SCALE
DATE 3/26/2018		<b>SPECIAL WRENCH</b>	NTS
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RB8813152000-3 17mm WRENCH

- NOTES:  
1) MATERIAL: McMaster#54855A35  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A  
8) CUT OFF 15 mm WRENCH HEAD AND DISCARD

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML 03/20/2018		
CHECKED	VM 03/20/2018	TOOL PART NUMBER	REV. A
MFG. APPR.	DP 03/20/2018	<b>RB8813152000</b>	SHEET 3 OF 3
APPROVED	ML 03/26/2018	DESCRIPTION	SCALE
DATE <b>3/26/2018</b>		<b>SPECIAL WRENCH</b>	NTS
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